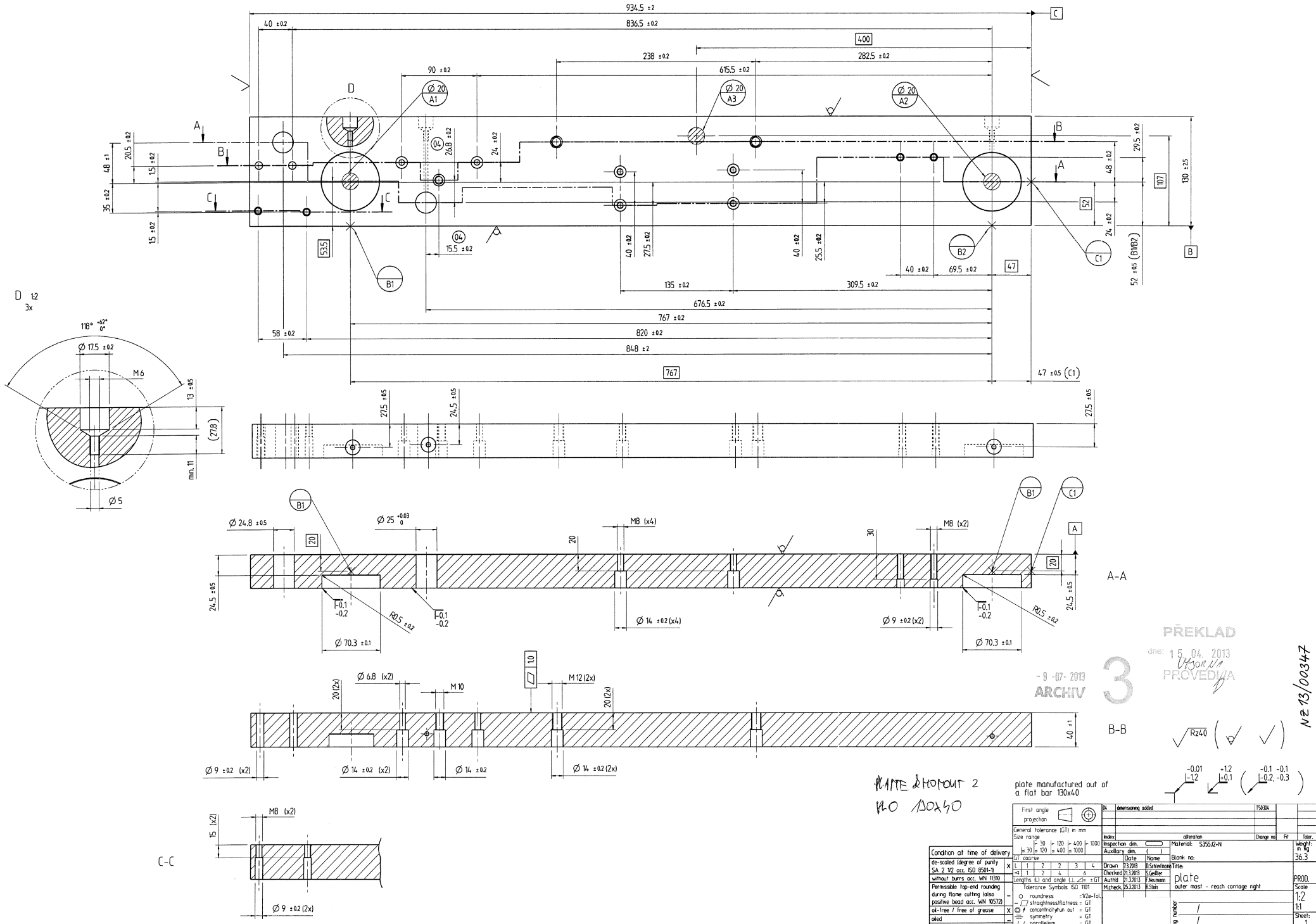

PLATE & MOMENT 2
PLO 130x40

plate manufactured out of a flat bar 130x40

PŘEKLAD
dne: 15. 04. 2013
PROVEDLA

-9-07-2013
ARCHIV
3

NZ 13/00347

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	–
oil-free / free of grease	X
oiled	–
oiling permissible	–
Indicate the required condition at time of delivery with an X.	

First angle projection

General tolerance (GT) in mm

Size range	> 30 ≤ 120	> 120 ≤ 400	> 400 ≤ 1000	> 1000 ≤ 1000
GT coarse				
L	1	2	2	3	4
◁	1	2	4	6	

Lengths (L) and angle (⊥, ∠) = ± GT

Tolerance Symbols ISO 1101
- ○ roundness = 1/2a-Tol.
- ⏥ straightness/flatness = GT
- ◎ concentricity/run out = GT
- ⌯ symmetry = GT
- / / parallelism = GT
- ⌖ position = GT

Languages: de,en

Index	alteration	Change no	Fit	Toler.
04	dimensioning added	150304		

Inspection dim.
Auxiliary dim. ( )

	Date	Name
Drawn	7.3.2013	D.Schiellmann
Checked	21.3.2013	S.Geißler
Authd	21.3.2013	F.Neumann
M.check.	25.3.2013	R.Stein

Material: S355J2+N
Blank no:
Title: plate
outer mast - reach carriage right
Weight: in kg 36.3
PROD.
Scale 1:2 1:1
Sheet: 1 of: 1
Drawing number / / 15014461506
Repl. 15014461307
Orig. 15014461506d001
A1
Released